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(54) **LIQUID CRYSTAL DISPLAY DEVICE AND
MANUFACTURING METHOD THEREOF**

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This patent is subject to a terminal dis-
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(58) **Field of Classification Search**

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See application file for complete search history.

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(57) **ABSTRACT**

A liquid crystal display device includes a thin film transistor
substrate having a pixel region and a frame region, and a color
filter substrate. The frame region includes a first metal wire
that surrounds the outside of the pixel region, and a second
metal wire that is formed so as to surround the outside of the
first metal wire. The first metal wire has at least one slit at an
area overlapping with a seal material.

15 Claims, 7 Drawing Sheets

